



SafeGuard®

Replacing a Sabre Seat Cover

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Tools Needed:

- Screwdriver
- Wrench or socket set



Scan for Install Video

Step-by-Step Instructions

Remove the Retractors

1. On the aisle side (Fig 1), remove the bolt connecting the lap/shoulder belt (Fig 2).
2. Lift the webbing (Fig 3) (Fig 4) and remove the bezel screw (Fig 5) (one screw per retractor).
3. Slide the bezel down to expose the retractor housing. (Fig 6).
4. Remove the retractor bolt (Fig 7).
5. To remove the retractor: Push the bottom in, pull the top out (Fig 8).
6. Repeat for all remaining retractors (Fig 9).



Fig 1



Fig 2



Fig 3

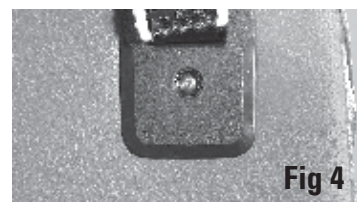


Fig 4



Fig 5



Fig 6



Fig 7



Fig 8



Fig 9

Remove the Seat Cover

1. Lift the seat base (Fig 10).
2. Use your fingers to push back the J-channel (a plastic strip at the bottom) (Fig 11).
3. Use a screwdriver to begin separating the J-channel (Fig 12).
4. Once it begins to separate, pull the bottom of the cover along the seat back to release it.
5. At the outer retractor housing, lift and slide off the old seat cover (Fig 13).



Fig 10



Fig 11



Fig 12

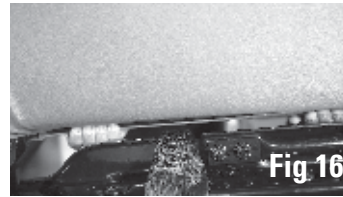


Fig 13



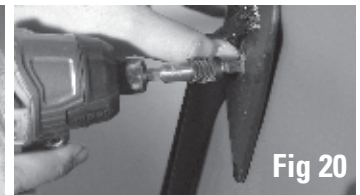
Install the New Seat Cover

1. Slide the new cover over the seat foam—make sure it fits fully, even near the wall (Fig 14).
2. Tug the bottom to ensure the cover is snug and secure (Fig 15).
3. Reconnect the J-channel using your fingers or a screwdriver (Fig 16).



Reinstall the Retractors

1. Straighten the webbing (Fig 17) and insert each retractor into the seat back: Slide in, tilt up, and lock in place (Fig 18).
2. Repeat for all retractors.
3. Lift the buckles and close the seat base.
4. Insert and tighten the retractor bolts (Fig 19). Torque bolts to 48 – 61 Nm. If reusing the same bolts, reapply Loctite to the threads before installation.
5. Slide the bezel cover up over each retractor.
6. Fold in the seat cover tabs so the bezel fits snugly.
7. Insert and tighten each bezel bolt (Fig 20). Torque bolts to 3.4 - 5.6 Nm.



Reconnect the Lap/Shoulder Belt

1. On the aisle side, reconnect the belt strap (Fig 21) using the bolt (Fig 22). Torque bolts to 48 – 61 Nm. If reusing the same bolts, reapply Loctite to the threads before installation.



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- 8.5" x 11"
- 20# white copy paper
- Print two sides